

Date: Wednesday, 24/10/2007 9:00:50 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEATER TUBE 4"
<b>Job Number</b> : 35339	
<b>Estimate Number</b> : 10468	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D2292
<b>This Issue</b> : 24/10/2007 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : D2292 REV. B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <i>N/A</i> <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 30600	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : <i>[Signature]</i>	<b>Due Date</b> : 31/10/2007 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>[Signature]</i>	
<b>Comment</b> : Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T4000W125	6061-T6 Tube 4.00 x.125W
<b>Comment:</b> Qty.: 0.0833 f(s)/Unit Total: 0.8330 f(s) 6061-T6 Tube 4.00 x.125W Material: 6061-T6 (4" OD x 0.125") wall seamless tubing (M6061T6T4.000W.125) Batch: <i>19093</i>		

*Jan 07/10/24* (10)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2292 2- Deburr Identify as D2292		

*Jan 07/10/24* (PTC) (10)

3.0	QC5	INSPECT WORK TO CURRENT STEP
<b>Comment:</b> INSPECT WORK TO CURRENT STEP		

*FF 07/10/25* (10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <i>Store</i>		

*DD 07-10-25* (10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
<b>Comment:</b> FINAL INSPECTION/W/O RELEASE		

*DD 07/10/26* (10)

Job Completion



*W 07-10-26*

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/25	#20	change step 2.0 to be Done by <del>the</del> <del>the</del> <del>to cut</del> on Conventional Lathe <del>on the Saper</del> Perment change.		07/10/25			

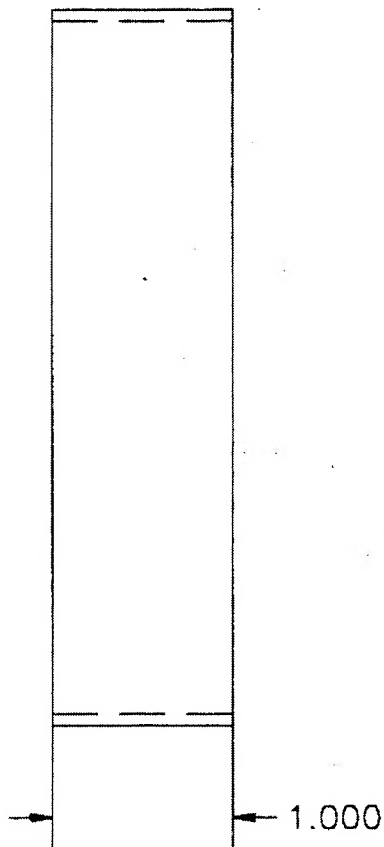
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/10/26  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/25	2	Heather Tube 4" (D2292) UNDER Tolerance (5x) R.C. Parts were cut on a chip Saw. Tell employees to cut from now on on the Saper saw		Scrap + Destroy Replaced	07.10.24 			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2292	SHEET 1 OF 1
DATE	TITLE		SCALE
94.10.25	4" HEATER TUBE		1:1
B	96.01.15	MATERIAL WAS 0.063 WALL	



MATERIAL: 6061-T6 TUBE  
4" OD X 0.125 WALL CUT 1" LONG

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries